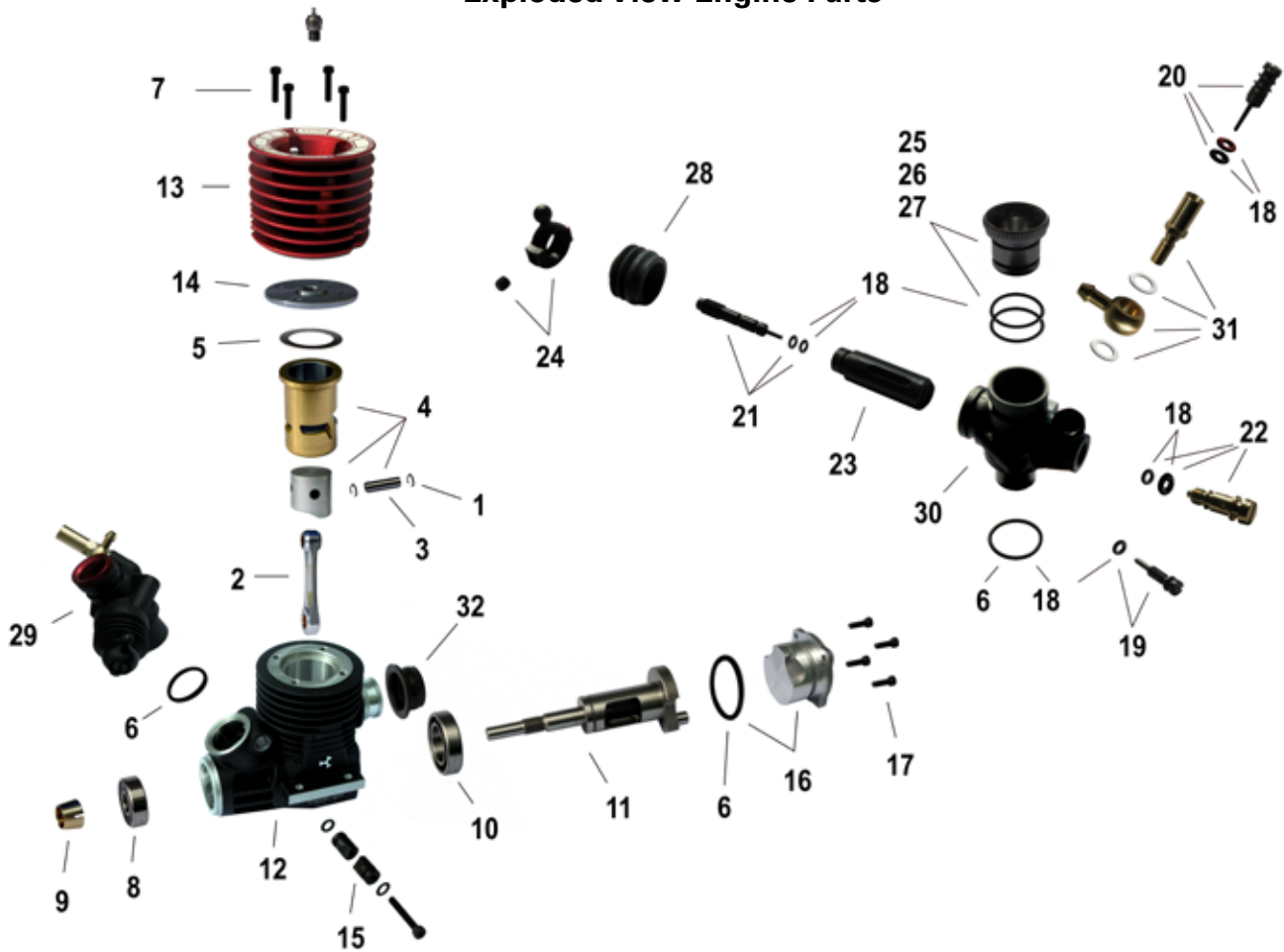


### Exploded View Engine Parts



#### Discovery Alpha 3 ports 21 Buggy ORI80657

- 1 ORI81836 ALPHA 21 - Wrist Pin Retainer (10 pcs)
- 2 ORI81839 ALPHA 21/24 - Connecting Rod ABI
- 3 ORI81835 ALPHA 21/24 - Wrist Pin ABI
- 4 ORI81828 ALPHA 21 - Piston/Liner Set w/pin 3 port
- 5 ORI81822 ALPHA 21 - Head Shim set
- 6 ORI81865 ALPHA 21/24 - Crankcase O-ring set
- 7 ORI81866 ALPHA 21/24 - Head Screw (4pcs)
- 8 ORI81849 ALPHA 21/24 - Front Bearing 7 mm Off-Road
- 9 ORI81854 ALPHA 21/24 - Collet
- 10 ORI81850 ALPHA 21 - Rear Bearing 14.2 mm
- 11 ORI81847 ALPHA 21 - Crankshaft Off-Road ABI
- 12 ORI82018 ALPHA 21 - Crankcase Off-Road
- 13 ORI82021 ALPHA 21/24 - Cooling Head Off-Road Racing
- 14 ORI81821 ALPHA 21 - Turbo Combustion chamber
- 15 ORI82150 CRF Alpha 21 - Carburetor Retainer
- 16 ORI81864 ALPHA 21/24 - Backplate Off-Road
- 17 ORI81867 ALPHA 21/24 - Backplate Screw (4pcs)
- 18 ORI82164 CRF Alpha 21 - Carburetor O-ring set Off-Road
- 19 ORI82151 CRF Alpha 21 - Air Screw
- 20 ORI82152 CRF Alpha 21 - Main Needle
- 21 ORI82153 CRF Alpha 21 - Low Speed Needle Off-Road
- 23 ORI82154 CRF Alpha 21 - Slide Drum 10 mm
- 24 ORI81946 ALPHA 21/24 - Ball link
- 25 ORI81987 ALPHA 21/24 - Venturi 7mm
- 26 ORI81988 ALPHA 21/24 - Venturi 7.5mm
- 27 ORI81989 ALPHA 21/24 - Venturi 8mm
- 28 ORI81986 ALPHA 21/24 - Carburetor Rubber Boot
- 29 ORI82155 CRF Alpha 21 - Complete Carburetor Off-Road
- 30 ORI82156 CRF Alpha 21 - Carburetor Body
- 31 ORI82157 CRF Alpha 21 - Fuel Intake set
- 32 ORI81588 CRF - ALPHA 21/24/28 - Exhaust Si. gasket

#### Discovery Alpha 5 ports 21 Buggy ORI80677

- 1 ORI81836 ALPHA 21 - Wrist Pin Retainer (10 pcs)
- 2 ORI82168 ALPHA 21 - Connecting Rod (Discovery 5 Spec)
- 3 ORI81835 ALPHA 21/24 - Wrist Pin ABI
- 4 ORI82177 ALPHA 21 - Piston/Liner Set w/pin 5 port Disc.
- 5 ORI81822 ALPHA 21 - Head Shim set
- 6 ORI81865 ALPHA 21/24 - Crankcase O-ring set
- 7 ORI81866 ALPHA 21/24 - Head Screw (4pcs)
- 8 ORI81849 ALPHA 21/24 - Front Bearing 7 mm Off-Road
- 9 ORI81854 ALPHA 21/24 - Collet
- 10 ORI81850 ALPHA 21 - Rear Bearing 14.2 mm
- 11 ORI81845 ALPHA 21 - Crankshaft Off-Road
- 12 ORI82169 ALPHA 21 - Crankcase (Discovery 5 Spec)
- 13 ORI82021 ALPHA 21/24 - Cooling Head Off-Road Racing
- 14 ORI81821 ALPHA 21 - Turbo Combustion chamber Off-R.
- 15 ORI82150 CRF Alpha 21 - Carburetor Retainer
- 16 ORI81864 ALPHA 21/24 - Backplate Off-Road
- 17 ORI81867 ALPHA 21/24 - Backplate Screw (4pcs)
- 18 ORI82164 CRF Alpha 21 - Carburetor O-ring set Off-Road
- 19 ORI82151 CRF Alpha 21 - Air Screw
- 20 ORI82152 CRF Alpha 21 - Main Needle
- 21 ORI82153 CRF Alpha 21 - Low Speed Needle Off-Road
- 23 ORI82154 CRF Alpha 21 - Slide Drum 10 mm
- 24 ORI81946 ALPHA 21/24 - Ball link
- 25 ORI81987 ALPHA 21/24 - Venturi 7mm
- 26 ORI81988 ALPHA 21/24 - Venturi 7.5mm
- 27 ORI81989 ALPHA 21/24 - Venturi 8mm
- 28 ORI81986 ALPHA 21/24 - Carburetor Rubber Boot
- 29 ORI82155 CRF Alpha 21 - Complete Carburetor Off-Road
- 30 ORI82156 CRF Alpha 21 - Carburetor Body
- 31 ORI82157 CRF Alpha 21 - Fuel Intake set
- 32 ORI81588 CRF - ALPHA 21/24/28 - Exhaust Si. gasket

#### CRF Alpha 24 ABI Truggy ORI80658

- 1 ORI81836 ALPHA 21 - Wrist Pin Retainer (10 pcs)
- 2 ORI81839 ALPHA 21/24 - Connecting Rod ABI
- 3 ORI81835 ALPHA 21/24 - Wrist Pin ABI
- 4 ORI81886 ALPHA 24 - Piston/Liner Set w/pin 5 port
- 5 ORI81871 ALPHA 24 - Head Shim set
- 6 ORI81865 ALPHA 21/24 - Crankcase O-ring set
- 7 ORI81866 ALPHA 21/24 - Head Screw (4pcs)
- 8 ORI81849 ALPHA 21/24 - Front Bearing 7 mm Off-Road
- 9 ORI81854 ALPHA 21/24 - Collet
- 10 ORI81853 ALPHA 21/24 - Rear Bearing 14.2 mm Cer.
- 11 ORI82167 CRF ALPHA 24 - Crankshaft
- 12 ORI82166 CRF ALPHA 24 - Crankcase
- 13 ORI82021 ALPHA 21/24 - Cooling Head Off-Road Race
- 14 ORI81885 ALPHA 24 - Turbo Combustion chamber
- 15 ORI82150 CRF Alpha 21 - Carburetor Retainer
- 16 ORI81864 ALPHA 21/24 - Backplate Off-Road
- 17 ORI81867 ALPHA 21/24 - Backplate Screw (4pcs)
- 18 ORI82164 CRF Alpha 21 - Carburetor O-ring set
- 19 ORI82151 CRF Alpha 21 - Air Screw
- 20 ORI82152 CRF Alpha 21 - Main Needle
- 21 ORI82153 CRF Alpha 21 - Low Speed Needle
- 23 ORI82154 CRF Alpha 21 - Slide Drum 10 mm
- 24 ORI81946 ALPHA 21/24 - Ball link
- 25 ORI81987 ALPHA 21/24 - Venturi 7mm
- 26 ORI81988 ALPHA 21/24 - Venturi 7.5mm
- 27 ORI81989 ALPHA 21/24 - Venturi 8mm
- 28 ORI81986 ALPHA 21/24 - Carburetor Rubber Boot
- 29 ORI82155 CRF Alpha 21 - Complete Carburetor
- 30 ORI82156 CRF Alpha 21 - Carburetor Body
- 31 ORI82157 CRF Alpha 21 - Fuel Intake set
- 32 ORI81588 CRF - ALPHA 21/24/28 - Exhaust Si. gasket